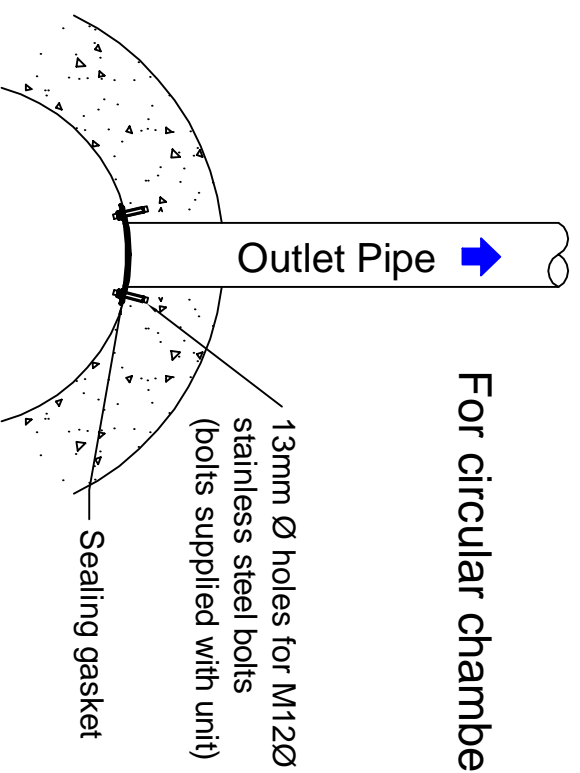
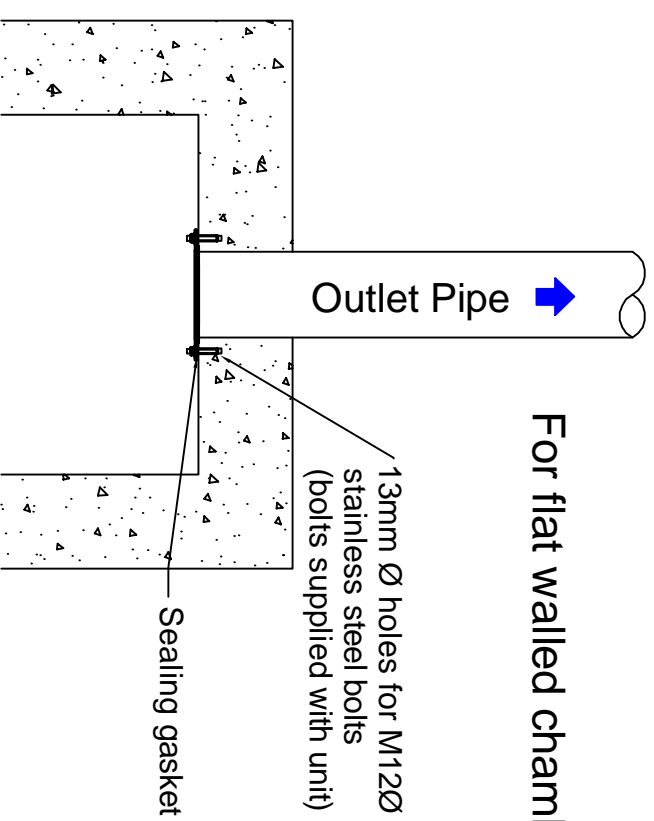


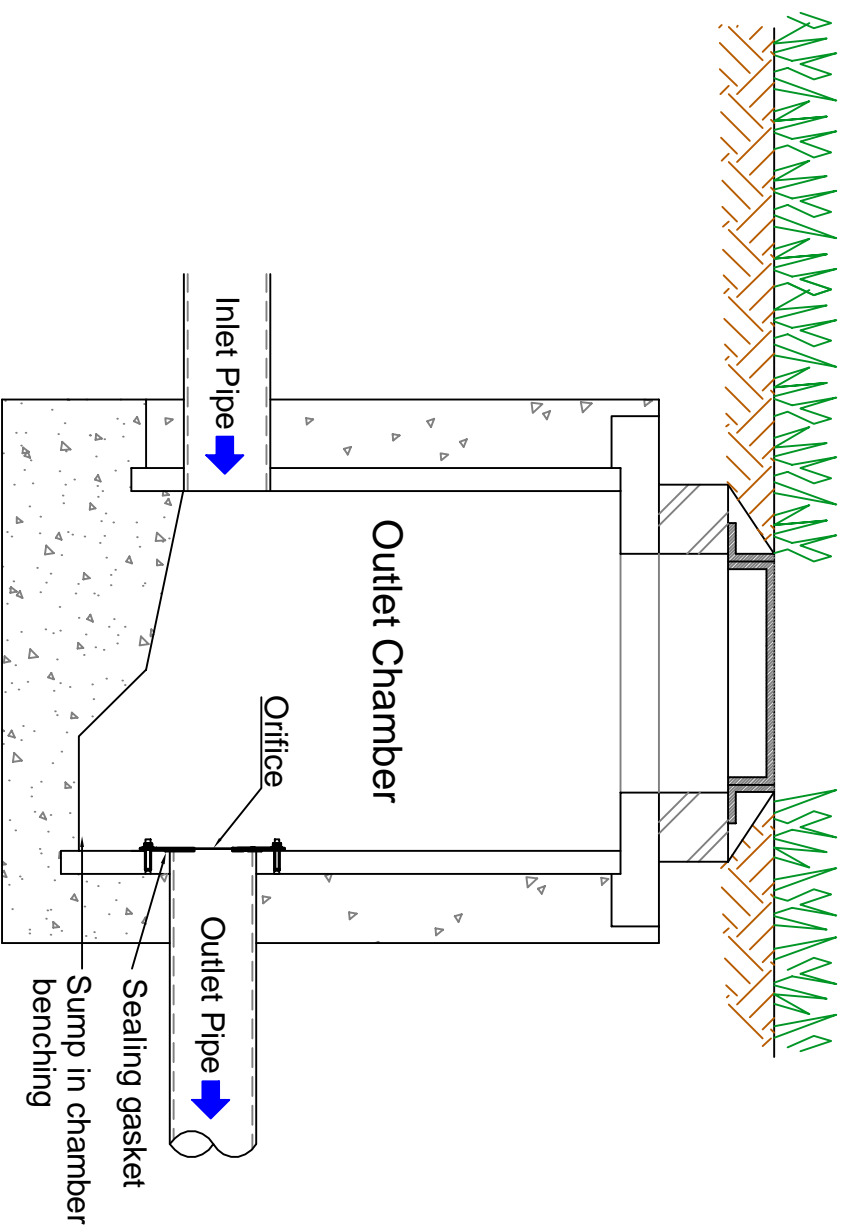
For circular chamber




For flat walled chamber



1. Construct the chamber that is to house the ACO Q-Plate.
2. Offer the ACO Q-Plate unit up to the outlet pipe. Ensure the unit is upright (arrow pointing vertically up). Mark the position of the fixing holes on the chamber wall. Remove the unit and drill the fixing holes, to suit the M12 bolts supplied with the unit. (Note bolts are Rawlbolt R-XPT-S stainless steel M12 bolts requiring a hole 13mm diameter and 60mm deep).
3. Place bolts into the drilled holes. Locate the ACO Q-Plate onto the bolts (again check it is upright). Ensure that the gasket is flat against the wall. Fit the nuts and tighten them to pull the unit against the gasket and seal it against the wall.



A	27-04-10	DRAWING ISSUED		AH	JC
Issue	Date	Description	Name	Checked	
Scale:	1:20 @ A3				
Drawn	Date	Name	Checked by	Drawing No.	Issue
Updated	#	#	#	#	A
		Projection: ISO-E	 <p>ACO Business Park Hitchin Road, Sherifford, Bedfordshire, SG17 5TE Tel: 01462 816666 Web: www.aco.co.uk</p> <p>Information contained in this document is the property of ACO Technologies. Any reproduction in part or whole without written permission of ACO Technologies is prohibited.</p>		
		Unit: mm			
<p style="text-align: center;">ACO Q-PLATE FLOW CONTROL INSTALLATION</p>					